

Balloon
Pos.
Qty.

B

C

D

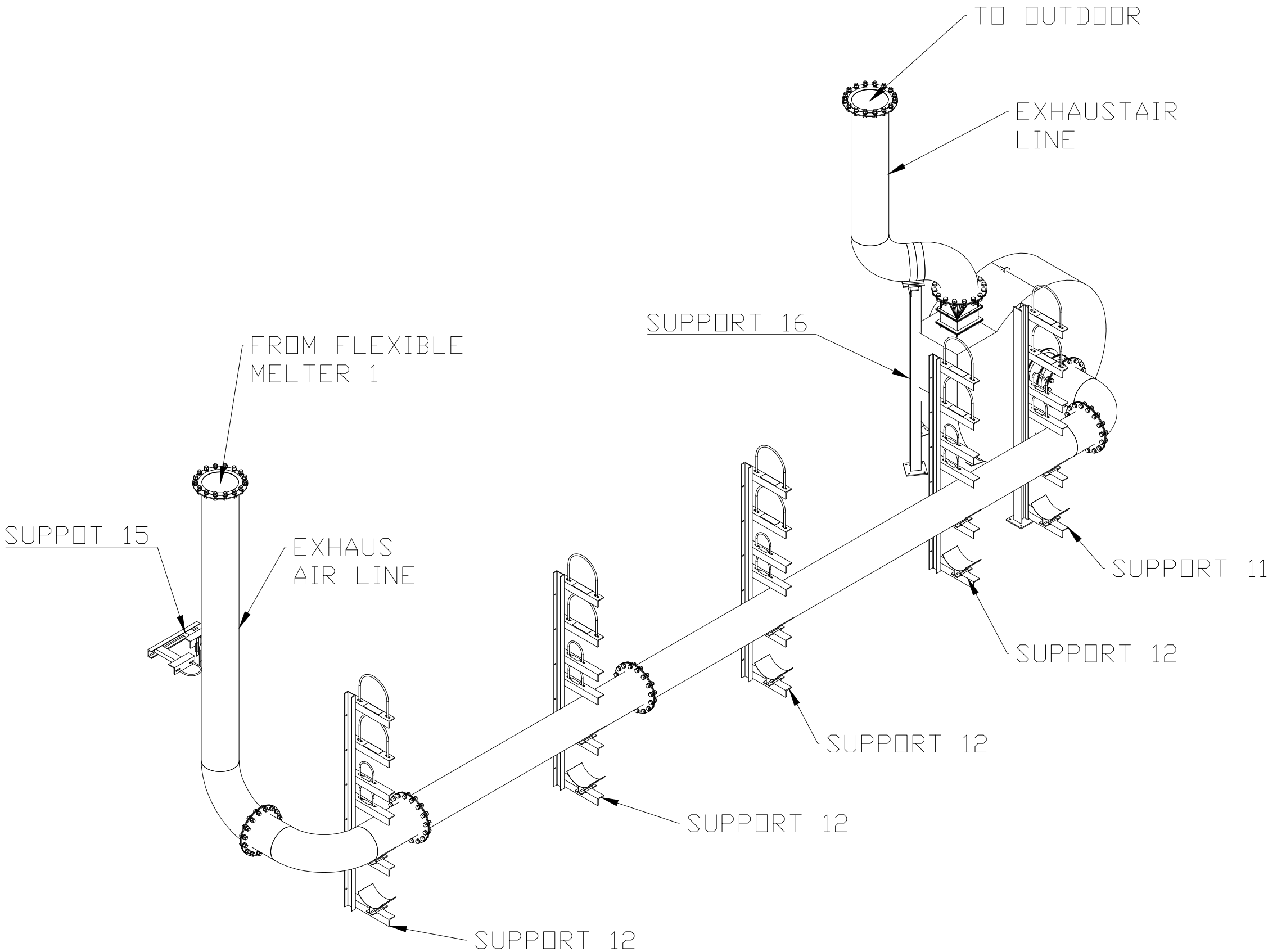
E


F

G

Before manufacturing this part, carefully review the drawing and clarify all doubts.

This drawing belongs to IFI Industrial Furnaces INSERTED and must not be used or reproduced without authorization.



UNSPECIFIED WELDS:										
<div><div>JOINT WITHOUT BEVEL</div><div>40%</div><div>JOINT WITH BEVEL</div><div>70%</div><div>70%</div><div>50-100</div><div>50-100</div><div>REINFORCEMENT JOINT</div><div>80%</div><div>PIPE/PROFILE JOINT</div><div>40%</div><div>40%</div><div>PLATE SPLICING</div></div>										
Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.										
Non-individual tolerances according to DIN 7168.						Drawn 3D:		<div><div>insertec</div><div>Furnaces & Refractories</div></div>		
						Drawn 2D:				
	10-50	50-120	120-400	>400		Date:		<div>1st Dihedral</div> <div></div> <div>ISO 5456-2</div>		
	±0,5*	±0,33*	±0,16*	±0,083*		1/12/2025				
	6-30	30-120	120-315	315-1000	>1000					
	±0,2	±0,3	±0,5	±0,8	±1,2					
					Rev.	N° Drawing:				
Oxygen Route					A	2558-3312-TMT-ESR16				
TMT (FVRB-2,7-25)						Scale 1:40	Weight (kg)	Sheet 1 of 1	Format A2	